

For Low Pressure (Air)

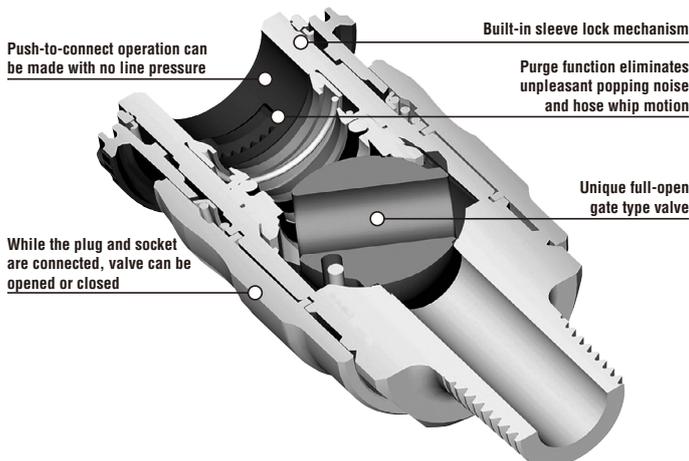
Full-Blow Cupla

Air line coupling with low pressure loss and high flow rate

Working pressure  1.5 MPa (15 kgf/cm ²)	Valve structure  One-way shut-off	Applicable fluid  Air
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Unique full-open gate type valve mechanism realizes low pressure loss and high flow rate, which reduces required source air volume.

- The flow rate is increased by up to 40% more than that of conventional Cuplas.
 - During connection and disconnection, the valve is closed, enabling connection/disconnection under zero line pressure.
 - When the sleeve of socket is returned to its original position, the purge mechanism releases the residual air pressure in the plug, eliminating unpleasant popping noise and hose whip motion on disconnection.
 - Built-in sleeve lock mechanism prevents accidental disconnection of Cuplas, ensuring safe operation.
 - The valve can be opened and closed while the socket and plug are connected.
 - The weight is reduced by 30 to 45% compared with that of conventional Cuplas.
- Note: Direct mounting of Full-Blow Cupla to percussive and vibrating tools should be avoided.



Specifications							
Body material		Aluminum alloy					
Size	Thread and hose barb	1/4", 3/8", 1/2"					
	SN type	For ø6.5 mm x ø10 mm, ø8 mm x ø12 mm polyurethane hose For ø8.5 mm x ø12.5 mm, ø11 mm x ø16 mm polyurethane hose					
Working pressure	MPa	1.5					
	kgf/cm ²	15					
	bar	15					
	PSI	218					
Seal material	Nitrile rubber	Mark	NBR (SG)	Working temperature range	-20°C to +60°C	Remarks	Standard material

Max. Tightening Torque			Nm (kgf·cm)
Size (Thread)	1/4"	3/8"	1/2"
Torque	14 {143}	22 {224}	60 {612}

Tightening Torque Range		Nm (kgf·cm)
SN Type		
9 to 11 {92 to 112}		

To mount on urethane hose, slide it over to the hose barb and tighten the nut until it is flush against the hose barb base. It is recommended that grease is applied to the inside of the nut (threaded part and hose contact part) for easy tightening.

Flow Direction

Fluid must run from socket to plug.

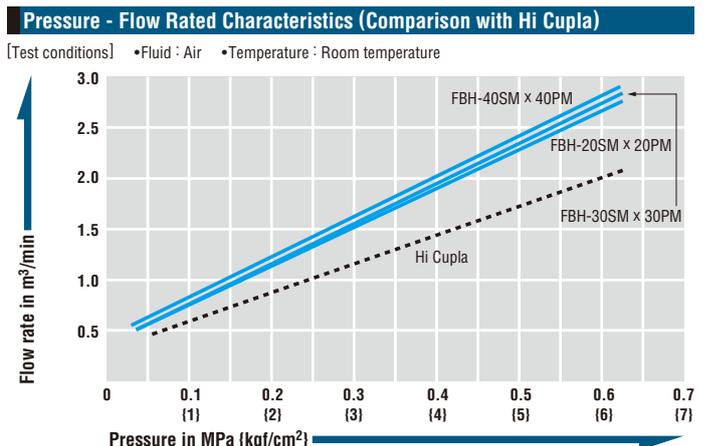
Interchangeability

Can be connected with plugs for Hi Cupla Models 10, 17, 20, 30, and 40. Interchangeable with all other Hi Cupla Series products. Please see the page for "Hi Cupla Series Interchangeability." Cannot be interchangeable with some plugs for plastic Hi Cupla 250 (discontinued product).

Min. Cross-Sectional Area		(mm ²)										
Socket	Plug	17PH	20PH	30PH	40PH	10PM	20PM	30PM	40PM	20PF	30PF	40PF
FBH-20SH		16	20	24	24	13	24	24	24	24	24	24
FBH-30SH		16	20	44	44	13	44	44	44	44	44	44
FBH-40SH		16	20	44	44	13	44	44	44	44	44	44
FBH-20SM		16	20	44	44	13	44	44	44	44	44	44
FBH-30SM		16	20	44	44	13	44	44	44	44	44	44
FBH-40SM		16	20	44	44	13	44	44	44	44	44	44
FBH-20SF		16	20	44	44	13	44	44	44	44	44	44
FBH-30SF		16	20	44	44	13	44	44	44	44	44	44
FBH-40SF		16	20	44	44	13	44	44	44	44	44	44
FBH-65SN		16	20	24	24	13	24	24	24	24	24	24
FBH-80SN		16	20	44	44	13	44	44	44	44	44	44
FBH-85SN		16	20	44	44	13	44	44	44	44	44	44
FBH-110SN		16	20	44	44	13	44	44	44	44	44	44

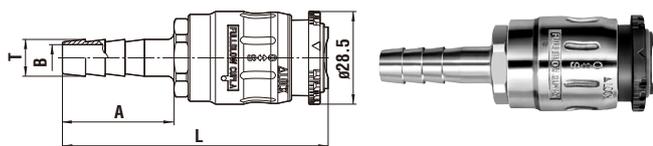
Suitability for Vacuum

Not suitable for vacuum application in either connected or disconnected condition.



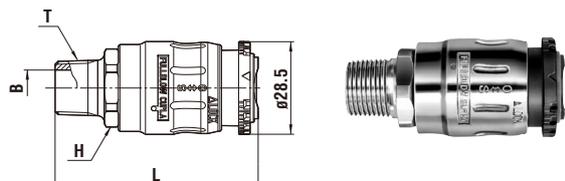
Models and Dimensions WAF : WAF stands for width across flats.

Socket SH type (Hose barb)



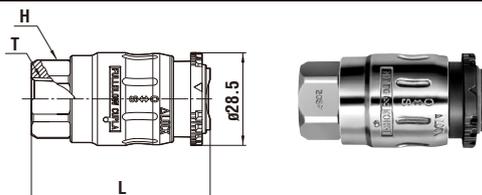
Model	Application (Hose)	Mass (g)	Dimensions (mm)			
			L	A	øT	øB
FBH-20SH	1/4"	70	(77)	30	9	5.5
FBH-30SH	3/8"	74	(81)	34	11.3	8
FBH-40SH	1/2"	85	(83)	36	15	10

Socket SM type (Male thread)



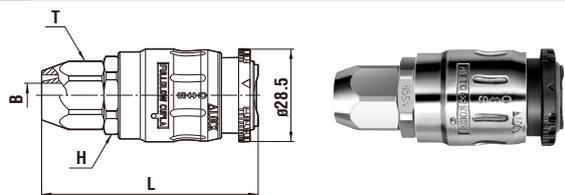
Model	Application	Mass (g)	Dimensions (mm)			
			L	H(WAF)	T	øB
FBH-20SM	Rc 1/4	71	(62)	Hex.22	R 1/4	8
FBH-30SM	Rc 3/8	75	(62)	Hex.22	R 3/8	11
FBH-40SM	Rc 1/2	86	(66)	Hex.22	R 1/2	15

Socket SF type (Female thread)



Model	Application	Mass (g)	Dimensions (mm)		
			L	H(WAF)	T
FBH-20SF	R 1/4	77	(54.5)	Hex.22	Rc 1/4
FBH-30SF	R 3/8	69	(54.5)	Hex.22	Rc 3/8
FBH-40SF	R 1/2	90	(61)	Hex.26	Rc 1/2

Socket SN type (For urethane hose connection)

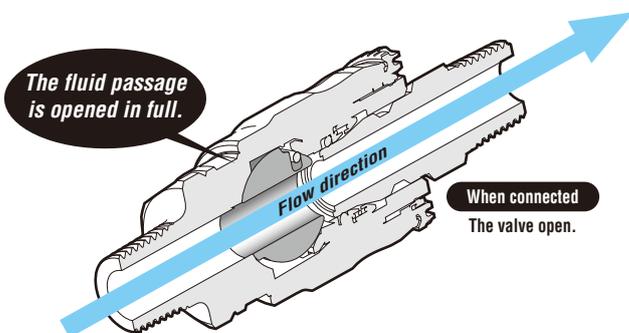
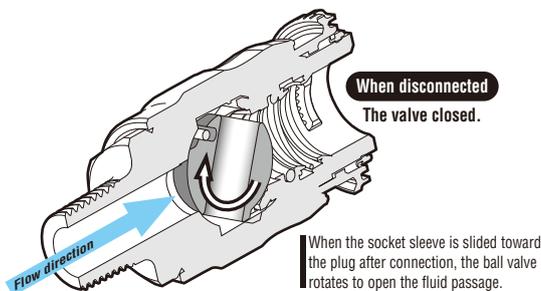


Model	Application (Hose)	Mass (g)	Dimensions (mm)			
			L	H(WAF)	T(WAF)	øB
FBH-65SN	ø6.5 mm x ø10 mm	64	(64)	Hex.22	Hex.17	5.5
FBH-80SN	ø8 mm x ø12 mm	67	(66)	Hex.22	Hex.19	7.5
FBH-85SN	ø8.5 mm x ø12.5 mm	68	(66)	Hex.22	Hex.19	7.5
FBH-110SN	ø11 mm x ø16 mm	86	(71)	Hex.26	Hex.24	10

Features of Full-Blow Coupla

Up to about 40% increase in flow rate.

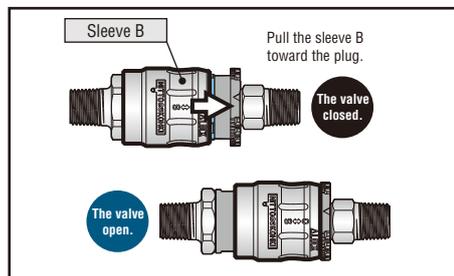
Pressure loss is reduced to the ultimate level. Up to about 40% increase in flow rate compared with conventional Couplas.



How It Works

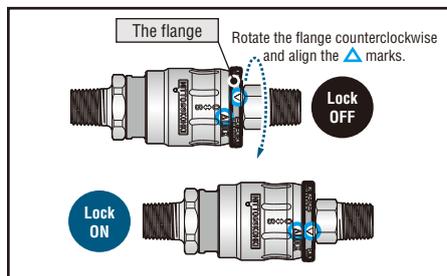
1. Open the valve

Only after connection with the plug, you can slide the socket sleeve B toward the plug in order to open the built-in valve. Full flow path is then obtained.



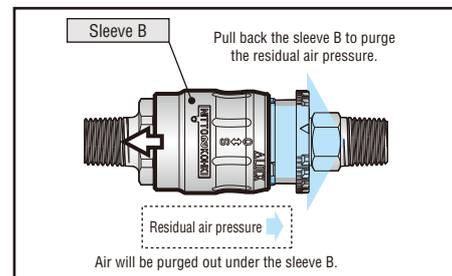
2. Lock the sleeve

Rotate the flange counterclockwise to lock the sleeve B. Without unlocking the plug you cannot disconnect.



3. Purge the residual air

To disconnect the plug, first turn the flange back to its original position for unlocking and then pull the sleeve B back to the original position. The built-in valve will be closed to purge the residual air pressure.



Before use, please be sure to read "Safety Guide" described at the end of this book and "Instruction Sheet" that comes with the products.