

For use on Boring Machine spindles, Lathes and Magnetic Drill Stands

FEATURES

- Ideally suited to M320 MT3 Atra Master
- Spring loaded pilot pin
- Picks up the hole location quickly
- Initiates the coolant system
- Ejects the slug automatically at the end of the cut
- Lubricator system included



Product No.	Shank Size	Cutter Diameter	OZBROACH™				JETBROACH				RAILBORE	
			20mm one-touch cutter	25mm one-touch cutter	50mm one-touch cutter	75mm one-touch cutter	25mm one-touch cutter	35mm one-touch cutter	50mm one-touch cutter	75mm one-touch cutter	75mm side-lock cutter	25mm side-lock cutter
BHM-02035 (M.T. No.2)	3/4"	12-35mm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
BHM-03050 (M.T. No.3)	3/4"	12-65mm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
BHM-13075 (M.T. No.3)	1-1/4"	50-100mm								✓		
BHM-14075 (M.T. No.4)	1-1/4"	50-100mm								✓		

FEEDS & SPEEDS FOR ANNULAR CUTTERS

JETBROACH

A guide to the selection of circumferential cutting speeds:

Material	m/min	feet/min
Mild Steel	30 ~ 50	98 ~ 164
Cast Iron	30 ~ 50	98 ~ 164
Brass	50 ~ 70	164 ~ 229
Aluminium	70 ~ 90	229 ~ 295

Test drilling is very often the only way to determine the machinability of difficult materials. Use a small size cutter wherever possible in order to minimize trial costs.

